

## ***TEST PROCEDURE GUIDELINES***

<b><i>TEST METHODS: LABEL PACKAGING</i></b>
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### ***PURPOSE OF PROCEDURE:***

To outline procedures for packaging of all in-mold labels.

### ***SCOPE:***

Applies to all in-mold label substrates.

### ***DEFINITION OF TERMS:***

**APackaging@** is defined as how in-mold labels will be packaged for shipment to the blow molders for usage.

### ***EQUIPMENT/MATERIALS NEEDED:***

Containers, boxes, chipboard, rubberbands, shrink-wrap, information tags and pallets.

### ***TEST PROCEDURE:***

All in-mold labels must be packaged accordingly to end user specifications or converter, blow molder recommendations.

Product with chipboard, rubberbands and shrink-wrap needs to be packaged securely into large containers (boxes), with information provided on outside of containers (boxes).

Product packaged into individual boxes need to be packaged firmly and secured to prevent containers from opening. Information on the product needs to be placed on containers.

Quantities of the preferred packaging method should be discussed with all parties involved to accommodate each process.

Finished product needs to be secured and protected from any outside contamination.

### ***DOCUMENTATION:***

Packaging at times needs to be altered to withstand environmental conditions. Specifications need to be written and agreed upon by all parties.

### ***REFERENCES:***

All information is provided by blow molders, converters and end users.